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FIG. 1

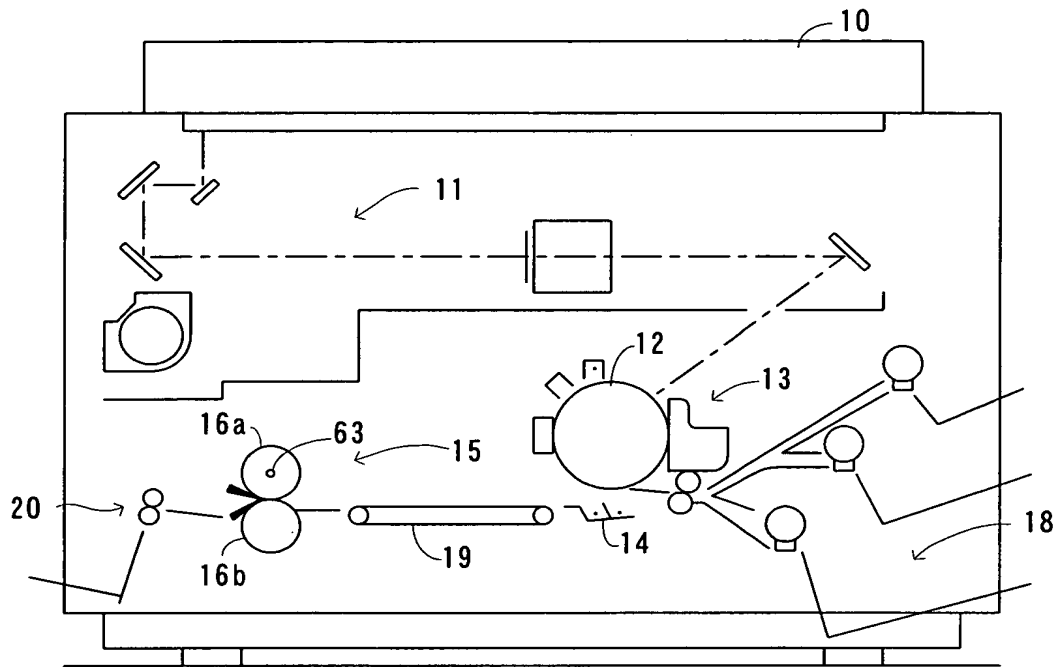
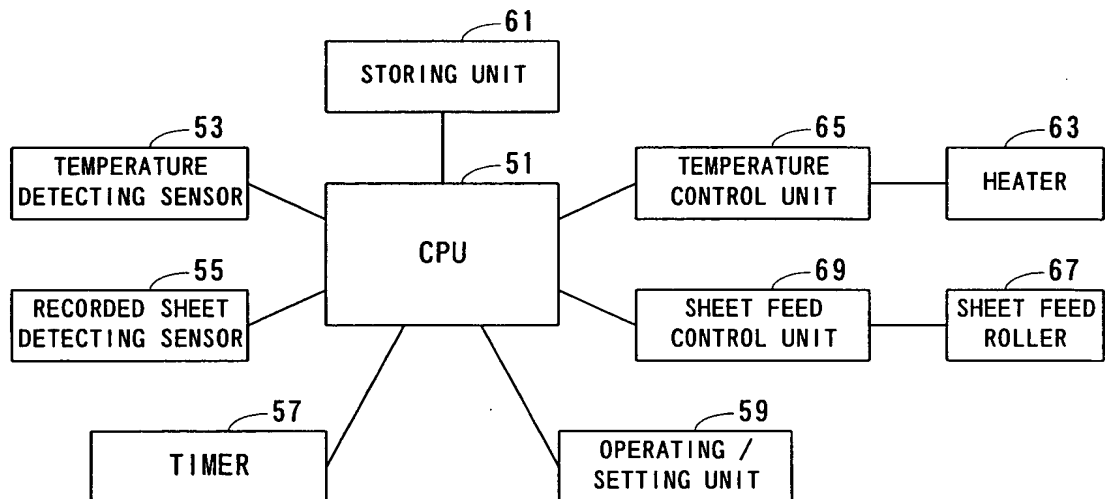
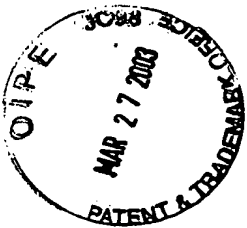


FIG. 2





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FIG. 3

NUMBER X OF SHEETS \ TIME T	$T < T_1(30s)$	$T_1 \leq T < T_2(60s)$	$T_2 \leq T < T_3(90s)$	$T > T_3$
$X \leq A_1(30)$ SHEETS	TO C(20) SHEETS 1ST cpm	TO F(50) SHEETS 1ST cpm		→
$A_1 < X \leq A_2(50)$ SHEETS	TO D(10) SHEETS 1ST cpm	TO C(20) SHEETS 1ST cpm	TO F(50) SHEETS 1ST cpm	→
$X > A_2$	TO E(1) SHEET 1ST cpm	TO D(10) SHEETS 1ST cpm	TO C(20) SHEETS 1ST cpm	F(50) SHEETS 1ST cpm

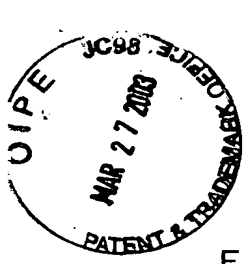
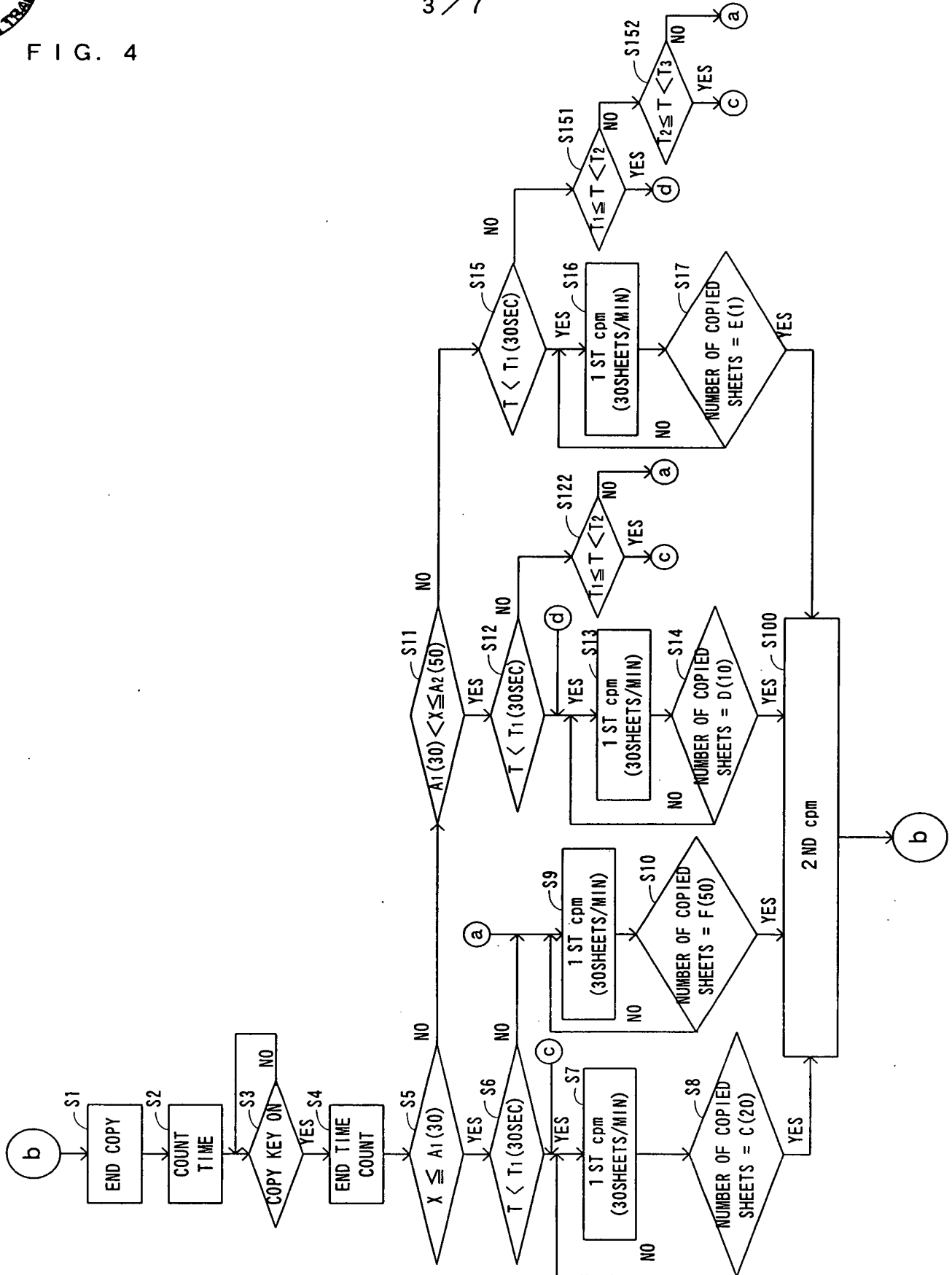


FIG. 4



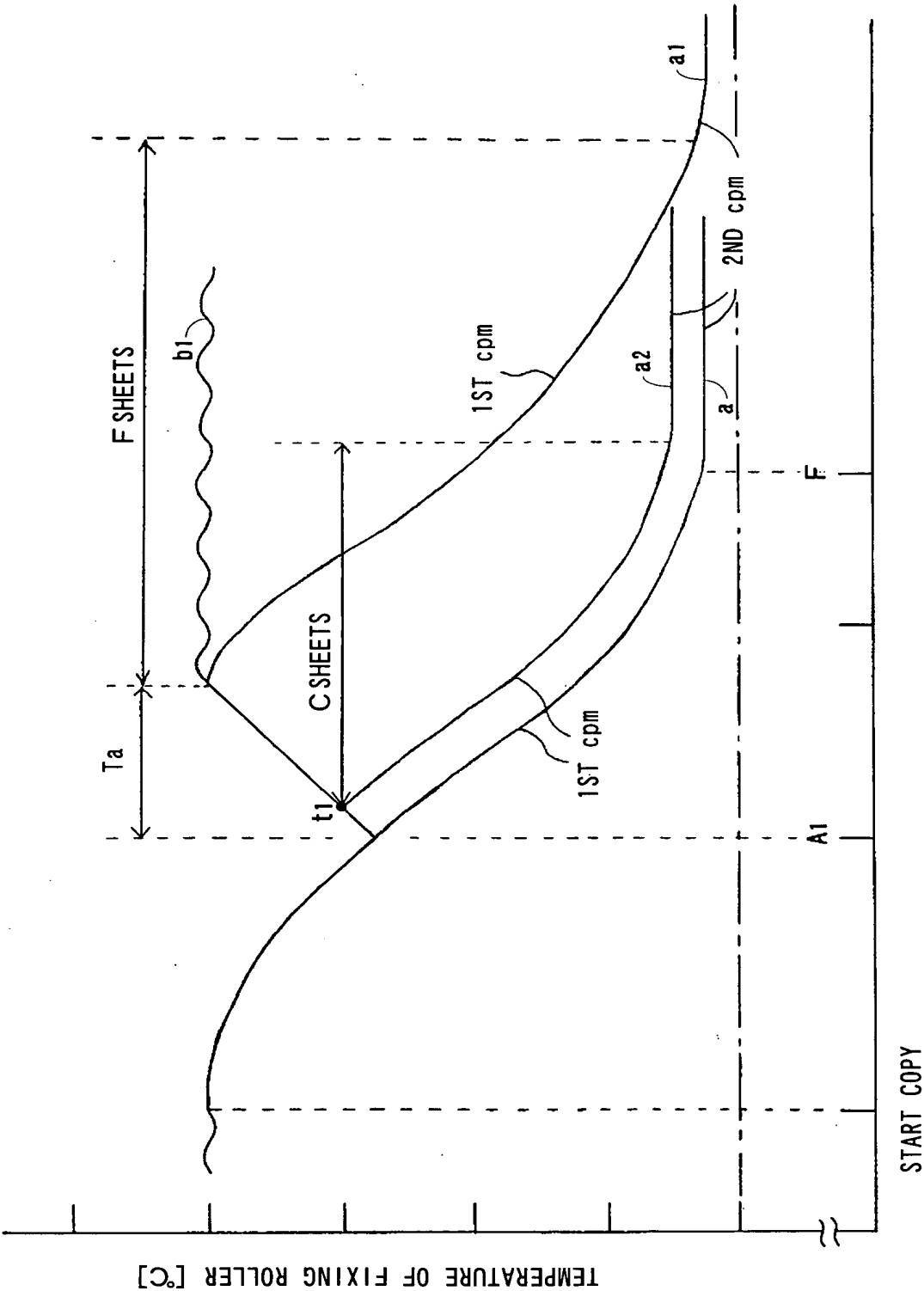
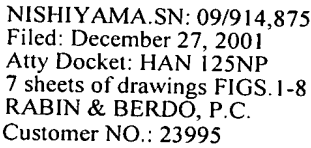
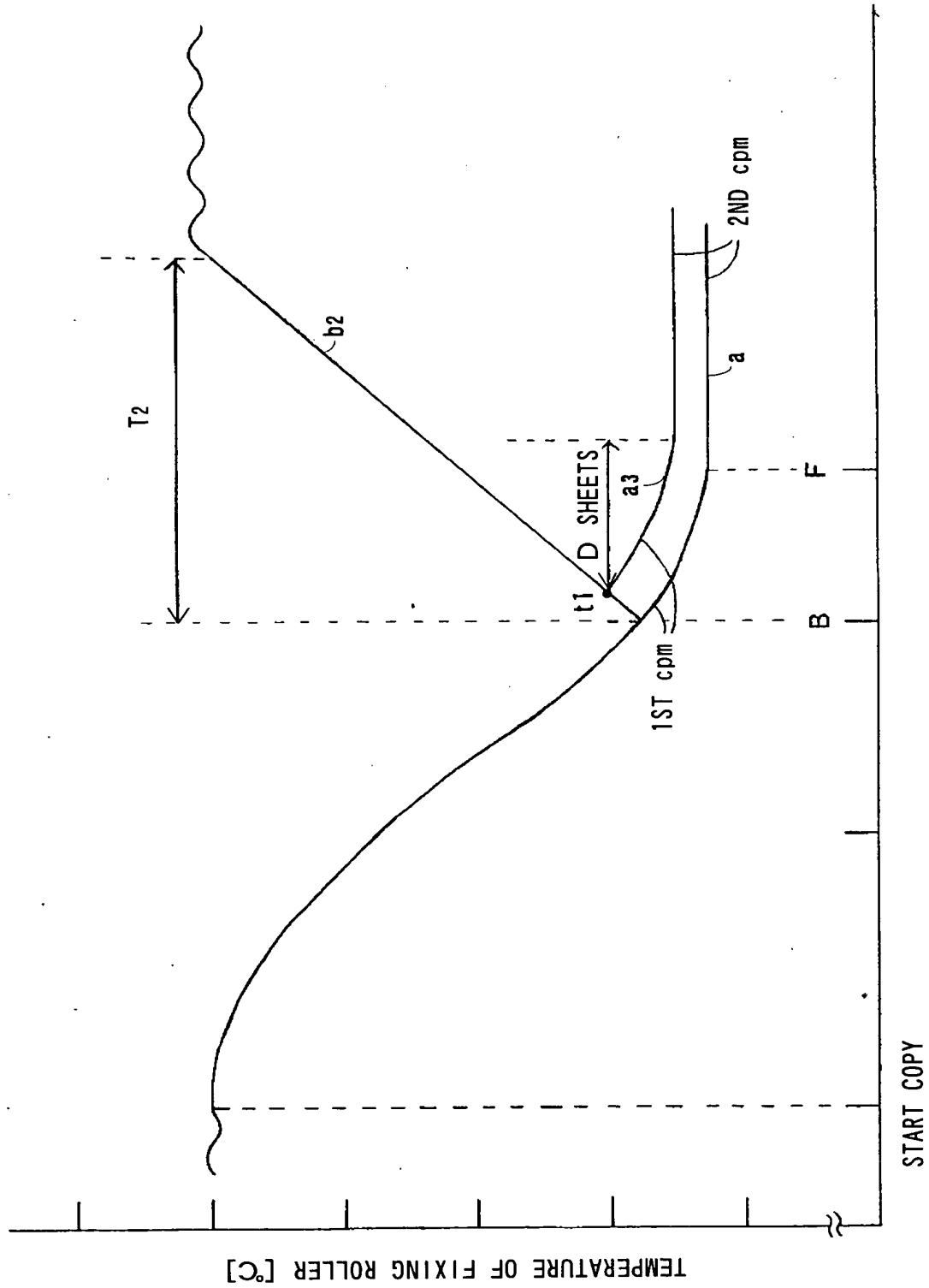


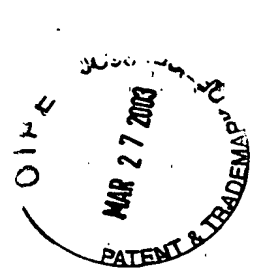
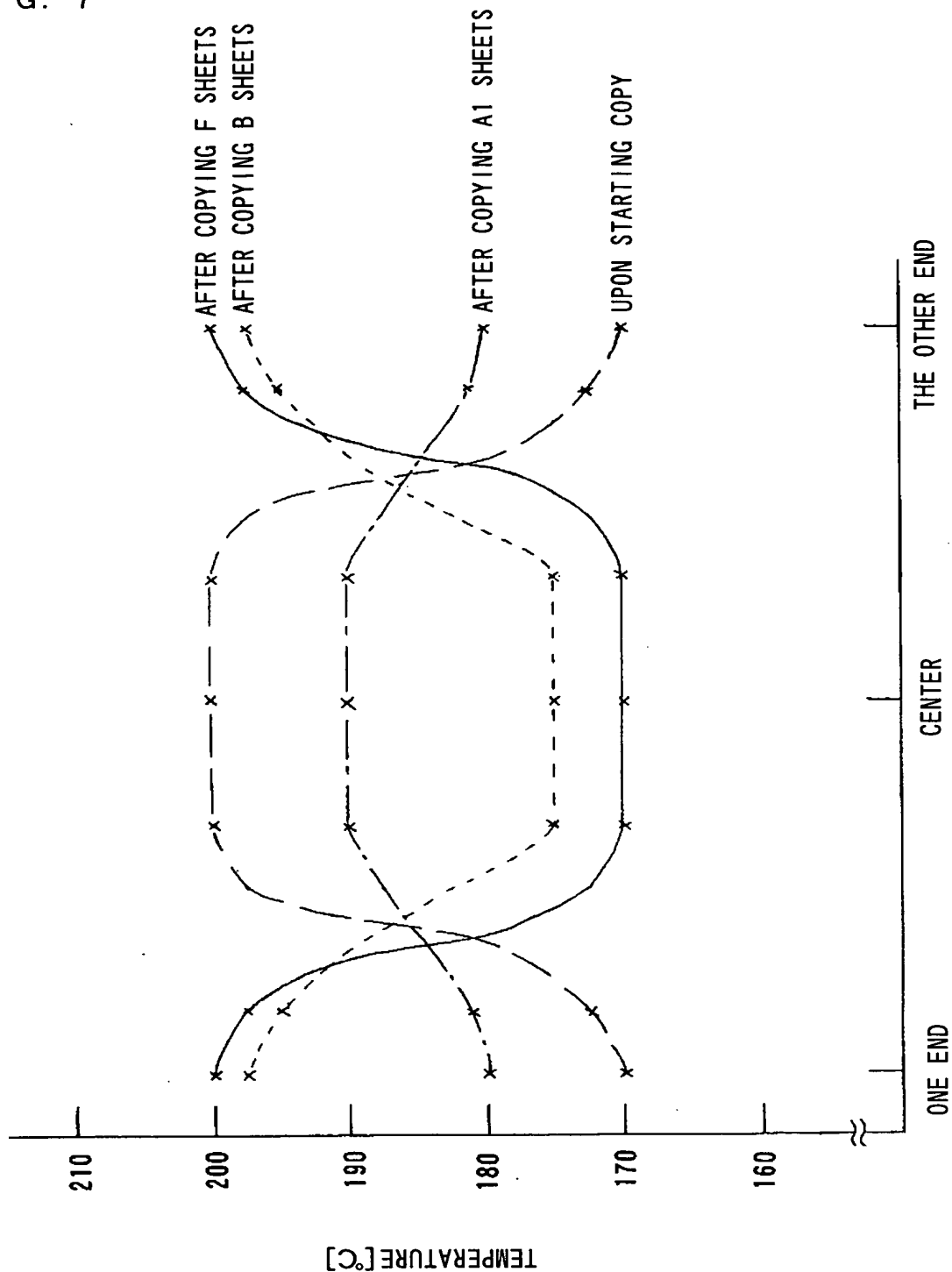


FIG. 6



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FIG. 7



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FIG. 8 PRIOR ART

